

Welding Certificate

1090-2.00180.GSIMue.2016.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

BHS-Sonthofen GmbH

**An der Eisenschmelze 47
87527 Sonthofen
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

135 (partly mechanized), 141 (manually)

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3
8.1
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Markus Läufler, IWS

born on: 10.01.1983

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Hans-Jürgen Braun, IWS

born on: 11.01.1976

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

21.01.2022

Period of validity

20.01.2025

Remarks

see reverse

Place and date of issue

München, 31.01.2022
Müller/AH



J. Wackerbauer
Dipl.-Ing. Wackerbauer
deputy head of test body